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Title: Experiments of methylene blue and lead (II) adsorption onto raw and modified PEI silica from Bouillante geothermal fluids (Guadeloupe, FWI) for possible treatments of contaminated natural waters.

Article Type: Research Paper

Section/Category: Environmental Chemical Engineering

Keywords: geothermal silica, methylene blue, lead, adsorption, kinetic model, isotherm model

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Abstract: This study aims to evaluate the possibility of using silica extracted from Bouillante geothermal waters (Guadeloupe, FWI) as an adsorbent for the remediation of natural waters. The raw silica SiO₂ was tested as well as a modified silica called PEI/SiO₂ and prepared by grafting polyethyleneimine (PEI) onto raw silica surfaces. The presence of the PEI molecules onto SiO₂ surface was confirmed by X-ray photon spectroscopy (XPS) and Fourier transform infrared (FTIR) analysis. The changes in their porous structures were evaluated by N₂ adsorption at 77K.

The adsorption capacities of SiO₂ and PEI/SiO₂ were investigated for two contaminants: methylene blue (MB) and lead (Pb). The influence of various parameters (pH, temperature, initial concentration, adsorbent dosage) was studied. Adsorption isotherms were fitted with the Langmuir, Freundlich and Redlich-Peterson and Brouers-Sotolongo models and the kinetic data with pseudo-first-order and pseudo-second-order models.

The results show that raw SiO₂ has an interesting adsorption capacity towards methylene blue ($q_e = 108 \text{ mg.g}^{-1}$), with no significant enhancement of the adsorption capacity with the PEI grafted silica. On the other hand, the PEI grafting significantly improved the adsorption capacity of geothermal silica for lead (q_e increases from 5.3 mg.g^{-1} to 18 mg.g^{-1}). For both pollutants, the data modeling reveals that the adsorption kinetics corresponds well with pseudo-second order kinetic model suggesting a chemisorption, and the adsorption isotherms are in agreement with Redlich-Peterson model.

Suggested Reviewers: Oscar G. M. Sandoval

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He published a paper on the use of Amorphous silica waste from a geothermal central as an adsorption agent of heavy metal ions for the regeneration of industrial pre-treated wastewater.

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She worked on the use of mesoporous silica, its characteristics and its adsorption properties.

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He is an expert in the adsorption process of pollutants by a wide variety of adsorbents.

Opposed Reviewers:

Supplementary Information

Experiments of methylene blue and lead (II) adsorption onto raw and modified PEI silica from Bouillante geothermal fluids (Guadeloupe, FWI) for possible treatments of contaminated natural waters.

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Geothermal silica

This is a picture of geothermal silica taken on the surface installations of the Bouillante geothermal power plant (French West Indies). It illustrates the key element of our work: an industrial waste that we want to promote as a byproduct of electricity production.

List of Suggested Reviewers

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Oscar G. M. Sandoval	Baja California Autonomous University	gmiranda@uabc.edu.mx
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Highlights

- Geothermal silica can be used as absorbent to treat contaminating natural waters
- Unmodified geothermal silica effectively removes methylene blue
- Amino groups improve silica efficiency for the removal of heavy metals such as lead

Experiments of methylene blue and lead (II) adsorption onto raw and modified PEI silica from Bouillante geothermal fluids (Guadeloupe, FWI) for possible treatments of contaminated natural waters.

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Abstract

This study aims to evaluate the possibility of using silica extracted from Bouillante geothermal waters (Guadeloupe, FWI) as an adsorbent for the remediation of natural waters. The raw silica SiO₂ was tested as well as a modified silica called PEI/SiO₂ and prepared by grafting polyethyleneimine (PEI) onto raw silica surfaces. The presence of the PEI molecules onto SiO₂ surface was confirmed by X-ray photon spectroscopy (XPS) and Fourier transform infrared (FTIR) analysis. The changes in their porous structures were evaluated by N₂ adsorption at 77K. The adsorption capacities of SiO₂ and PEI/SiO₂ were investigated for two contaminants: methylene blue (MB) and lead (Pb). The influence of various parameters (pH, temperature, initial concentration, adsorbent dosage) was studied. Adsorption isotherms were fitted with the Langmuir, Freundlich and Redlich-Peterson and Brouers-Sotolongo models and the kinetic data with pseudo-first-order and pseudo-second-order models.

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1 The results show that raw SiO₂ has an interesting adsorption capacity towards methylene blue ($q_e =$
2 108 mg.g⁻¹), with no significant enhancement of the adsorption capacity with the PEI grafted silica.
3 On the other hand, the PEI grafting significantly improved the adsorption capacity of geothermal
4 silica for lead (q_e increases from 5.3 mg.g⁻¹ to 18 mg.g⁻¹). For both pollutants, the data modeling
5 reveals that the adsorption kinetics corresponds well with pseudo-second order kinetic model
6 suggesting a chemisorption, and the adsorption isotherms are in agreement with Redlich-Peterson
7 model.
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Keywords: geothermal silica, methylene blue, lead, adsorption, kinetic model, isotherm model

1. Introduction

1 In numerous regions in the world, the pollution of natural waters is a real environmental
2 problem, since the soil and groundwater are contaminated by very persistent pollutants. As an
3 example, in Guadeloupe (French West Indies) chlordecone and beta-HCH are presently very
4 problematic agricultural pollutants [1]. The preferential treatment currently used for the treatment of
5 polluted water is adsorption on activated carbon. The use of activated carbon - which is a carbon-
6 based material with a very porous structure - is considered to be one of the best procedures of
7 removing pollutants in solutions [2], but its development remains constrained by its high price [3].
8 A solution can be the development of activated carbon from local agricultural waste such as
9 coconut shell, banana stem and trunks [4–6] or for vetiver roots [7].

10 Another alternative can be the development of new absorbent materials as effective as activated
11 carbon and with lower costs. In this context, silica extraction from geothermal waters and its use in
12 the production of new adsorbents for the treatment of contaminated natural waters could have an
13 economic interest. Few studies have been led on the use of unmodified and modified geothermal
14 silica as a commercial absorbent [8,9]. In this context, it seems to us interesting to study the
15 adsorption capacity of geothermal silica from Bouillante geothermal power plant, in order to
16 evaluate the possibility of using this industrial waste as a byproduct of energy production.

17 The Bouillante geothermal field, located on the west coast of Basse-Terre in Guadeloupe, is a high
18 temperature field (250 - 260°C), that allows electricity production. The power station has presently
19 a total capacity of about 15 MWe, which represents a total fluid discharge of 600 tons h⁻¹ and 120
20 tons.h⁻¹ of steam, after phase separation. The high-temperature fluid discharged from the
21 geothermal reservoir through the wells contains various dissolved species such as silica and metal
22 ions which can precipitate during the fluid exploitation (especially during their cooling) to form
23 troublesome scale deposits like amorphous silica or poly-metallic sulfides [10,11]. Deposits of hard
24 adherent silica are regularly observed on low-temperature surface installations at Bouillante and

bring the production to recurring standstills in order to remove them. The abundance of these deposits and the difficulty to remove them represent additional expenditure for the operator. These scales can also precipitate in the wellbore during reinjection of geothermal waste-water and quickly decrease the injectivity and the permeability of the wells.

A solution to prevent silica precipitation consists in removing the excess of dissolved silica, with formation of colloidal particles, before the re-injection. The main developed methods are based on the controlled precipitation by addition of silica gel and other precipitants such as metal salts [12,13], the use of fluidized-bed reactor [14] or the simple ultrafiltration after silica polymerization. There is a twofold advantage of silica removal as it allows 1) the mitigation of the problems associated with the precipitation of amorphous silica by reducing the concentration of silica in geothermal water and 2) the commercial valorization of silica as a byproduct. The initial silica concentration is about 500 mg.L^{-1} at Bouillante [10,15]. So, from 600 tons of water produced per hour, more than 7 tons of silica could be extracted each day if we consider precipitation of all dissolved silica. This geothermal silica, considered as an industrial waste, is characterized by a high purity (98 %) and a high specific surface area ($\sim 200\text{-}300 \text{ m}^2.\text{g}^{-1}$), properties close to those of commercial silica [15]. In view of these characteristics, this geothermal silica could be an effective and low cost alternative to carbon material for waste water treatment.

In this paper, we present a study on the adsorption of methylene blue (MB) and lead (II) onto unmodified geothermal silica gel (SiO_2) and onto geothermal silica modified with a cationic surfactant, the polyethylenimine (PEI/ SiO_2), in order to enhance its adsorption capacity toward organic compounds. Indeed, most reported works [16–19] show that heavy metals are more efficiently adsorbed on mesostructured silica modified with organic chains containing one or more amino groups. The adsorption kinetic and isotherm were investigated using batch experiments, under different pH and temperature conditions. Silica was characterized, before and after PEI adsorption, by various physico-chemical techniques such as Fourier transform infrared, X-ray photon spectroscopy, electronic microscopy and Nitrogen absorption method, in order to confirm

that PEI had been grafted onto the surface of silica particles and to have insights on the adsorption mechanisms.

2. Materials and methods

2.1. Preparation and characterization of PEI/SiO₂ composite

Generally, silica gel (natural or synthesized) is an ideal support which possesses high surface area and good adsorption properties [20–23]. On the other hand, silica is strongly hydrophilic and doesn't have good adsorption capacities to remove organic molecules in aqueous solution. Moreover, mineral oxide surfaces as silica can be modified by surfactant coating in order to enhance their adsorption capacity toward organic compounds. This change allows combining the specific chemical properties of an organic molecule to the physical properties of the silicic matrix in order to obtain organic-inorganic hybrid materials for specific applications. Among organic molecules which can be used for the functionalization of silica, those with amino groups - seem to be the most effective for the removal of heavy metals such as cadmium, zinc, copper, chromium or lead [16–19,24–26]. The polyethyleneimine (PEI) is a water-soluble synthetic polymer belonging to polyamine group. PEI chemical structure (Fig.1) shows a line-type macromolecular chains containing a large quantity of nitrogen atoms of amino groups, which can produce very strong chelating action for heavy-metal ions [27,28]. In dilute solution, the polyelectrolyte may form a film around the particles in solution allowing decreasing their surface tension. As a result, when the PEI is attached to another molecule, it is often assimilated to a cationic surfactant. Therefore, it can be used to stabilize hydrophobic colloidal suspensions such as colloidal silica.

The silica used to carry out this study comes from the water discharged from the Bouillante geothermal reservoir through deep wells, after phase separation. Previously, Dixit et al. [15] carried out an experimental study on the kinetics of silica precipitation during cooling of the Bouillante geothermal fluid. It was observed that dissolved silica precipitated only under colloidal form during the experiments and the colloids were mainly constituted of amorphous silica.

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In this study, separated water was collected at 30°C in plastic jerrycan from a fixed fluid sampling point located after the HP separator phase. The samples were directly obtained at the relevant working temperature, using a suitable cooling system composed of a tank with a small submerged streamer. Upon cooling, the dissolved SiO₂ precipitated and polymerized to form colloidal suspension after few hours. This silica gel was extracted by filtration and dried to obtain the solid silica SiO₂, used thereafter. The polyethyleneimine (PEI) used in this study was a commercial solution from Aldrich company, composed of branched polymer at 50% (w/v) in H₂O (M_w ~ 750,000) with 25%, 50% and 25% of I, II and III amino groups, respectively. Synthetic solutions from this surfactant were prepared by dissolving a given amount of concentrated PEI liquid in distilled water and subsequently diluting this solution to obtain the required concentrations. PEI concentrations were measured by spectrophotometry considering absorbance maxima. An UviLine 9400 spectrophotometer from SCHOTT Instruments was operated at the wave-length of 290 nm. The precision of the UV-visible spectrophotometer is typically about 0.3% (0.003 A).

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The preparation of the modified geothermal silica samples, referred as PEI/SiO₂, was realized by impregnation of 0.50 g of SiO₂ in PEI solution under strong stirring. In a first step, the SiO₂ was introduced into PEI aqueous solution with different concentrations (from 200 mg.L⁻¹ to 2 g.L⁻¹) under stirrer during 9 hours, at 25°C and an initial pH solution close to 10.4. Thereafter, the effect of pH solution and temperature on the adsorption of PEI onto silica was investigated for pH ranging from 5 to 12 and temperatures between 25 and 50°C, using a PEI solution with an initial concentration of 1 g.L⁻¹. To finish, the material stability was evaluated during desorption tests with distilled water (pH ~ 6), for temperatures between 25 and 50°C.

54 2.2. Tested pollutants: methylene blue and lead

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Methylene blue (C₁₆H₁₈ClN₃S) is a cationic dye with molecular mass of 373.9 g.mol⁻¹. Its adsorption has long been used to assess the performance of activated carbon before its use in water

1 purification plants. It is recognized for its usefulness to characterize adsorbent materials and
2 strongly adsorbs onto solids such as silica gel [29,30]. In this study, we used methylene blue of
3 analytical grade from Merck company (Germany). Synthetic dye solutions were prepared by
4 dissolving weighted amount of methylene blue (noted MB) in distilled water. As PEI, the
5 concentrations of MB were measured by spectrophotometry, using the UV-visible
6 spectrophotometry at a maximum wavelength of 580 nm.
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12 Lead solution was prepared from Lead (II) nitrate reagent $\geq 99\%$ salt (Aldrich) in nitric acid
13 solution at 1% (v/v). Subsequently, dilute solutions were prepared by dissolving a given volume of
14 lead solution in distilled water to obtain the required concentrations (between 10 and 50 mg.L⁻¹).
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20 Lead analysis is performed using a PinAAcle 900T atomic absorption spectrometer, requiring an
21 air/acetylene mixture (PERKIN-ELMER) at 283.3 nm. The sensibility of this device is about 1%
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29 *2.3. Characterization methods*

30 31 32 33 34 *2.3.1. FTIR spectroscopy*

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Fourier transform infrared spectroscopy was used to identify the functional groups in the samples. Silica samples, before and after chemical modification, were analyzed with a Tensor 27 FTIR spectrophotometer in the wavenumber range, between 400 and 4000 cm⁻¹, using KBr beam splitter under ambient conditions.

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An environmental scanning electron microscope in High Vacuum mode (FEI Quanta 250) equipped with an X-Ray detector and operating at an accelerating voltage of 10 kV was used to determine the elementary composition of the adsorbents and observe their surface morphology.

Each sample has been covered with two thin layers of gold to increase its conductivity and put on a double-sided conductive tape, itself placed on a metal stub.

2.3.3. XPS analysis

X-ray photoelectron spectroscopy was used to determine the chemical composition of the geothermal silica before and after modification. XPS measurements were conducted on an AXIS Ultra DLD Detector spectrometer (Kratos) equipped with a hemispherical electron analyzer and Al K α (1253.6 eV) X-ray exciting source.

2.3.4. BET (Brunauer, Emmett and Teller) method

The BET surface area and porous properties were determined by nitrogen adsorption experiments, using a Micromeritics model ASAP-2020 analyzer. The sample was degassed for 24 hours to remove all of the physisorbed species on the surface of the adsorbent before measurement of the nitrogen adsorption-desorption isotherms at 77 K. Surface area was calculated by using the BET equation [31] and the pore size distribution was estimated using the Barrett–Joiner–Halenda (BJH) model [32], during the desorption phase.

2.4. Adsorption experiments

Adsorption experiments were carried out in a shaking thermostatic water bath under various initial pollutant concentrations, adsorbent dosage, pH and temperature values. The pH solution was adjusted by the addition of NaOH or HCl solution under magnetic stirring.

For MB kinetic adsorption studies, 15 mg of adsorbent was mixed with MB solutions at initial concentrations ranging from 10 to 50 mg.L⁻¹, for different pH (2 - 10) and temperature (25 - 45°C) conditions. For the Pb kinetic adsorption studies, three adsorbent dosages (1 g, 0.5 g and 0.25 g) were introduced in Pb solution at initial concentration of 50 mg.L⁻¹, for different pH (4 - 7) and temperature (25 - 45°C) conditions. To monitor the concentration of MB or Pb solutions over time,

1 a few milliliters of the sample stored in the water bath was taken with a syringe, filtered, and
2 analyzed, using a UV/visible spectrophotometer or atomic absorption spectrometer. Each
3 experiment was repeated three times.
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5 The amount of pollutant adsorbed per mass unit of adsorbent at time q (mg.g^{-1}) was calculated using
6 Eq. (1):
7

$$8 \quad q = \frac{(C_i - C_t)}{m} V \quad (1)$$

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13 where C_i is the initial concentration (mg.L^{-1}), C_t is the concentration at time t (mg.L^{-1}), V is the
14 volume of the solution (L) and m is the mass of adsorbent (g).
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18 To determinate the MB adsorption isotherm, 15 g of adsorbent was placed in contact with the
19 solution at different concentrations (10 - 120 mg.L^{-1}), at pH 10 and at 25°C. For Pb adsorption
20 isotherm, 0,50 g of adsorbent was placed in contact with the solution at different concentrations (10
21 - 50 mg.L^{-1}), at pH 5 and at 25°C. Then, MB and Pb concentrations were measured at time $t =$
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2.5. Sorption modeling in batch system

2.5.1. Adsorption kinetic models

In order to investigate the adsorption mechanisms, two kinetic models, the Lagergren first-order and the pseudo-second order, have been exploited to analyze the experimental data.

The pseudo-first-order kinetic model Lagergren [33] relates the adsorption rate to the metal adsorbed amount at time t as:

$$\log(q_e - q_t) = \log q_e - \frac{k_1 \cdot t}{2.303} \quad (2)$$

where q_e and q_t (mg.g^{-1}) are the adsorbed amounts at equilibrium and at time t , respectively; and k_1 (min^{-1}) is the pseudo-first-order rate constant. The slope of the plot of $\log(q_e - q_t)$ vs. t indicates the k_1 value.

The pseudo-second-order kinetic model [34] may be written in the form:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (3)$$

where k_2 ($\text{g} \cdot \text{mg}^{-1} \cdot \text{min}^{-1}$) is the pseudo-second-order rate constant. The slope and the intercept of the plot of t/q_t vs. t allow to determinate q_e and k_2 values respectively.

2.5.2. Adsorption isotherm

The equilibrium between adsorbed molecules onto adsorbent material (q_e) and molecules in solution (C_e) at a constant temperature have been described using four adsorption isotherms: Langmuir [35], Freundlich [36], Redlich-Peterson [37] and Brouers-Sotolongo [38] models (Table 1).

Table 1

Adsorption isotherm models tested.

Model	Expression q_e	Linear form
Langmuir	$\frac{q_m \cdot K_L \cdot C_e}{1 + K_L \cdot C_e} \quad (4)$	$\frac{1}{q_e} = \frac{1}{q_m \cdot K_L} \cdot \frac{1}{C_e} + \frac{1}{q_m} \quad (5)$
Freundlich	$K_F \cdot C_e^{1/n} \quad (6)$	$\ln q_e = \ln K_F + \frac{1}{n} \cdot \ln C_e \quad (7)$
Redlich-Peterson	$\frac{A \cdot C_e}{(1 + K_{RP} \cdot C_e^\beta)} \quad (8)$	$\ln \left(\frac{A \cdot C_e}{q_e} - 1 \right) = \beta \cdot \ln(C_e) + \ln K_{RP} \quad (9)$
Brouers-Sotolongo	$q_{BS} \left(1 - \exp(-K_{BS} C_e^{\alpha_{BS}}) \right) \quad (10)$	

where q_e ($\text{mg} \cdot \text{g}^{-1}$) is the adsorption capacity in equilibrium, C_e ($\text{mg} \cdot \text{L}^{-1}$) is the equilibrium concentration, K_L ($\text{L} \cdot \text{mg}^{-1}$) is the Langmuir adsorption constant related to energy of adsorption, q_m ($\text{mg} \cdot \text{g}^{-1}$) indicates the maximum adsorption capacity, K_F ($\text{mg} \cdot \text{g} \cdot (\text{L} \cdot \text{mg}^{-1})^{1/n}$) is Freundlich constant, n is the Freundlich intensity parameter representing the favorability of the sorption system, K_{RP} is the Redlich–Peterson isotherm constant ($\text{L} \cdot \text{g}^{-1}$), A is the Redlich–Peterson isotherm constant ($(\text{L} \cdot \text{mg}^{-1})^\beta$) and β is the Redlich–Peterson exponent (dimensionless), q_{BS} ($\text{mg} \cdot \text{g}^{-1}$) is the saturation value, K_{BS}

(L/mg) is the Brouers-Sotolongo constant, and the exponent α_{BS} (dimensionless) is a measure of the width of the sorption energy distribution and therefore of the energy heterogeneity of the surface.

2.5.3. Error estimation

In this study, the correlation coefficient R^2 (determined from non-linear analysis) and the average absolute percentage deviation, %D (Eq. (11)) were used to estimate the goodness of the studied models:

$$\%D = \left(\frac{1}{N} \sum_{i=1}^N \left| \frac{q_{e_{exp}} - q_{e_{cal}}}{q_{e_{exp}}} \right| \right) * 100 \quad (11)$$

where N is the number of experimental data points, $q_{e_{cal}}$ is the theoretically calculated adsorption capacity at equilibrium and $q_{e_{exp}}$ is the experimental adsorption capacity at equilibrium.

3. Results

3.1. Selection of PEI/SiO₂ material

The first adsorption experiments of PEI on geothermal silica were carried out using a solution of PEI at 1 g.L⁻¹ for pH ranging from 5 to 12 and at room temperature, 25°C.

Results show that the adsorption capacity increases with pH and the maximum adsorption capacity is reached at pH 12 (Fig. 2). At the high pH values, electrostatic interactions between PEI and SiO₂ at the solid/liquid interface are higher due to the increased ionization of the hydroxyl groups on the surface of SiO₂ [39]. Additional tests were conducted at pH 12 for temperatures ranging from 25 to 50°C, and using 1 g.L⁻¹ PEI solution. The results show that the PEI adsorption onto SiO₂ is favored at low temperature (T = 25°C), indicating an exothermic reaction.

Thereafter, adsorption experiments were conducted under optimum pH and temperature conditions (pH 12 and T = 25°C) at different PEI initial concentrations between 0.200 and 2 g.L⁻¹. Fig. 3 shows that the amount of PEI adsorbed onto SiO₂ surface increases with increasing initial

concentration of PEI solution. Under those experimental conditions, the grafting rate of PEI varied between approximately 4.1 and 8.9%. In order to control the stability of the elaborated materials, desorption tests in distilled water (pH ~ 6) were conducted, according to the same protocol as the adsorption tests. Fig. 4 shows that the material was relatively stable with a desorbed fraction of less than 4% of the adsorbed fraction. A detailed observation of the desorption process as a function of time reveals that the release of the PEI takes place immediately after the introduction of the material into the distilled water. Subsequently, the desorbed fraction is partially re-adsorbed and the desorbed fraction remains unchanged.

These experiments allow to conclude that, at 25°C and pH 12, the material obtained by introducing SiO₂ in a solution of PEI at 1 g.L⁻¹ (7.4% grafting rate) had the best ratio of adsorbed fraction/desorbed fraction. This material has therefore been characterized and used to lead the adsorption tests for the two studied pollutants.

3.2. Characterization of SiO₂ and PEI/SiO₂ materials

Silica was characterized before and after PEI adsorption by SEM microscopy, FTIR and X-ray photoelectron spectroscopies and nitrogen absorption method.

The SEM analysis shows that the surface morphology of SiO₂ seems rather porous and has a roughness with granular and friable aspects (Fig. S1a). After PEI adsorption, no significant modification of the surface morphology of the silica is observable (Fig. S1b). Porous materials can be characterized in terms of pore size distribution derived from gas sorption data, and IUPAC [40] proposes a classification of adsorption isotherms that reflects the relationship between porous structures and their sorption type. In the context of physi-sorption, pores can be classified according to their size (less than 2 nm as microporous, from 2 nm to 50 nm as mesoporous, and greater than 50 nm as macro-porous) and their adsorption isotherms into six types (Type I to VI). The pore size distributions for the adsorbents (SiO₂ and PEI/SiO₂) obtained by N₂ adsorption-desorption isotherms at 77 K are shown in Fig. 5. Table 2 compares the pore characteristics deduced from

these curves (volumes of micro-, meso-, and macro-pores) and specific areas, for SiO₂ and PEI/SiO₂ materials.

Table 2

Specific surface (S_{BET}) and pore characteristics of SiO₂ and PEI/SiO₂ materials deduced from the N₂ adsorption–desorption isotherms: V_{micro} , V_{meso} and V_{tot} are volumes of micro-, meso-, and macro-pores respectively and \varnothing_{pore} the medium diameter.

	S_{BET} ($m^2 \cdot g^{-1}$)	V_{micro} ($cm^3 \cdot g^{-1}$)	V_{meso} ($cm^3 \cdot g^{-1}$)	V_{tot} ($cm^3 \cdot g^{-1}$)	\varnothing_{pore} (Å)
SiO ₂	207	0.017	1.23	1.24	189
PEI/SiO ₂	184	0.018	1.15	1.17	198

Fig. 5 shows that the adsorption isotherms are characteristic of meso-porous adsorbents (type IV), which corresponds to an initial mono/multilayer adsorption on the meso-pores followed by condensation of the pores. These curves also reveal the presence of hysteresis loops (type H1), parallel and almost vertical adsorption and desorption branches, generally observed in the case of adsorbents having a very narrow range of uniform meso-pores. The pore size distribution shows that for both materials, the average pore diameter is in the order of 200 Å, and the meso-porosity is between 100 and 450 Å. Table 2 shows that grafted PEI onto silica surface leads to a slight decrease of specific surface area (from 206 m².g⁻¹ to 184 m².g⁻¹) and a slight decrease of the meso-pores volume too (from 1.23 cm³.g⁻¹ to 1.15 cm³.g⁻¹). This evolution, reported by other authors [41,42] is caused by pore obstruction of the largest meso-pores by PEI molecules. Nevertheless, meso-pore volume of PEI/SiO₂ material remains sufficiently high to allow the adsorption of other pollutant molecules.

The infrared spectrums of SiO₂, PEI/SiO₂ and PEI materials are shown in Fig. 6. After grafting PEI onto SiO₂, the O-H bands at 972 and 800 cm⁻¹ are shifted and are less intense. Furthermore, the spectrum of the PEI/SiO₂ composite exhibits, in addition to the hydroxyl functions associated with the silicic support, peaks common to the spectrum of the liquid PEI, confirming its grafting on the

1 surface of the silica. Indeed, adsorption bands corresponding to the vibration of N-H bond of the
2 primary amines appear at 3400 and 1633 cm^{-1} , and the absorption peaks at 1473 and 1571 cm^{-1} are
3 characteristic of the C—N bond. The appearances of these absorption bands show that PEI
4 macromolecules have been grafted onto silica surface, and PEI/SiO₂ particles have been formed.

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7 X-ray photoelectron spectroscopy was also used to study the changes in the chemical composition
8 of the silica surface after PEI grafting. The recorded spectra are given in Fig. 7. The spectrum of
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10 SiO₂ presents the main peaks corresponding to silica composition, namely O1s at 532.7 eV and Si2p
11 at 103.3 eV. After PEI grafting, an additional N1s nitrogen peak at 398.5 eV is observed. Table 3
12 shows that, for SiO₂, the Si:O atomic ratio is 25.4:60.1 and for PEI/SiO₂, the Si:O:N atomic ratio is
13 21.9:53.5:5.3. The presence of 5% of nitrogen in the elemental composition of PEI/SiO₂ confirms
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15 the PEI grafting onto silica surface.
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27 Table 3

28 Atomic compositions determined by XPS for SiO₂ and PEI/SiO₂. The peak of carbon observed is
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	Si	O	N	C
SiO ₂	25.4	60.1	-	14.5
PEI/SiO ₂	21.9	53.5	5.3	18.8

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35 For SiO₂, the oxygen peak O1s breaks down into two signals at 532.6 and 533.7 eV, which
36 respectively reflect the presence of (Si-O/O-H) groups and the absorption of H₂O water molecules
37 on silica surface. The Si 2p spectrum shows a peak at 103.3 eV indicating that Si atoms are bound
38 only to oxygen atoms (SiO₂ form) (See Supplementary information: Fig. S2a). After PEI grafting,
39 the N1s core-level spectrum shows three peaks at 398.4, 399.6 and 400.9 eV attributed to N in the
40 =N⁻, NH and NH₃⁺ respectively (See Supplementary information: Fig. S2b). The charged form
41 would result from the interaction of the amine function with the silanol groups on the surface of the
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3.3. Adsorption of lead

3.3.1. Adsorption of lead (Pb^{2+}) onto SiO_2 and PEI/SiO_2

SiO_2 and PEI/SiO_2 materials were brought into contact with a lead solution of $50\text{ mg}\cdot\text{L}^{-1}$ during 6 hours in order to investigate the adsorption kinetic of lead on these materials, and to assess the PEI grafting effect on the lead adsorption capacity. The experiments were carried out at pH 5 (*i.e.* without pH adjusting) and 25°C . Fig. 8 shows the adsorption kinetic curves obtained for both materials. The amount of lead adsorbed increases with time and reach equilibrium in 2 and 3 hours for SiO_2 and PEI/SiO_2 , respectively. At equilibrium, the PEI/SiO_2 adsorption capacity is about $18\text{ mg}\cdot\text{g}^{-1}$ whereas SiO_2 adsorption capacity is about $5.3\text{ mg}\cdot\text{g}^{-1}$. Consequently, the PEI grafting significantly improved the geothermal silica ability for lead adsorption. This result is consistent with the observations of Aguado et al. [16], reporting a difficulty to adsorb metal compounds directly onto untreated silica, despite their porous structure well adapted to adsorption processes.

As PEI grafting significantly improves the adsorption capacity of lead on geothermal silica, we have focused on PEI/SiO_2 material in the study of pH effects and adsorption models presented below.

3.3.2. Influence of pH on lead adsorption on PEI/SiO_2

The effect of pH on lead adsorption on PEI/SiO_2 was investigated for pH ranging from 4 to 7. At pH higher than 7, lead species hydrolyzed and subsequently the precipitation of lead hydroxide species occurred [43]. Fig. 9 shows that the adsorption capacity of lead increases with the pH into the investigated pH range. This can be attributed to an increase of the number of negatively charged groups on the adsorbent surface with increasing pH, which leads to higher adsorption of Pb^{2+} . At equilibrium, $q = 11.40, 22.05$ and $25.77\text{ mg}\cdot\text{g}^{-1}$, at pH 4, 5 and 7 respectively.

3.4. Adsorption of methylene blue (MB)

3.4.1. Adsorption of MB onto SiO₂ and PEI/SiO₂

The adsorption capacity of methylene blue (MB) on SiO₂ and PEI/SiO₂ composite was investigated, using MB initial concentrations between 10 and 50 mg.L⁻¹, and adsorbent dosage between 5 and 20 mg. The experiment was carried out at 25°C and the pH value of the MB solution was close to 10. Fig. 10 shows that the adsorption capacities of both adsorbents towards MB increase with MB initial concentrations and on the other hand, they are not influenced by the adsorbent dosage. Under identical experimental conditions, SiO₂ adsorption capacity is at least 2 times higher than that of PEI/SiO₂. This behavior suggests that on PEI/SiO₂ surface, there is no interaction between PEI and MB, which means that only the active sites available on the surface of silica are involved in the process of MB adsorption.

Since PEI grafting does not improve the adsorption ability of silica for MB, therefore, we focused on SiO₂ for the rest of the study on MB adsorption.

3.4.2. Influence of pH solution on MB adsorption on SiO₂

The effect of pH solution on SiO₂ adsorption capacity of MB was investigated for pH ranging from 2 to 10 at 25°C. Fig. 11 shows that the adsorption capacity increases with increasing pH. The adsorption capacity at equilibrium is minimal at pH 2 and 4, with q values smaller than 4 mg.g⁻¹ and maximal at pH 10, with $q \sim 108$ mg.g⁻¹. This behavior can be explained by the fact that in acidic solution, the silica surface is overall neutral ($\text{pH}_{\text{pzc}} = 2.5$), thus the active adsorption sites are limited [44]. In alkaline solutions, the presence of OH⁻ ions leads to deprotonation of the silanol group onto silica surface. The silica surface becomes negatively charged and thereafter the MB molecules, which are positively charged, can be more easily adsorbed.

4. Data interpretation and discussion

4.1. Adsorption of lead

4.1.1. Adsorption kinetics of PEI/SiO₂ for Pb²⁺

In order to model the adsorption kinetics of lead (II) ions, two kinetic models, the pseudo-first-order and pseudo-second-order (see details in section 2.5), have been applied to the experimental data obtained for the different adsorbent dosages (1 g, 0.5 g and 0.25 g) (Fig. S3). The kinetic parameters are given in Table 4. It appears that adsorption kinetics could be well explained by the pseudo-second-order model since the computed correlation coefficients R² are closer to 1 for this model. These results suggest that the chemisorption might be the rate-limiting step that controls the adsorption process [34].

Table 4

Pseudo-first and pseudo-second order model parameters for lead adsorption on PEI/SiO₂, for the three investigated adsorbent dosages (0.25, 0.5 and 1 g).

Mass of adsorbent (g)	0.25	0.50	1
<u>Pseudo-first order</u>			
k ₁ (min ⁻¹)	0.010	0.014	0.012
q _e (mg.g ⁻¹)	12.74	15.75	15.03
R ²	0.9332	0.9748	0.9572
%D	63.698	41.056	55.206
<u>Pseudo-second order</u>			
k ₂ *10 ⁻² (g.mg ⁻¹ .min ⁻¹)	0.21	0.16	0.17
q _e (mg.g ⁻¹)	25.71	23.81	27.10
R ²	0.9983	0.9996	0.9997
%D	4.900	2.380	2.189
q _e experimental (mg.g ⁻¹)	24.15	21.81	25.21

4.1.2. Adsorption isotherms of Pb²⁺ on PEI/SiO₂

In order to understand the adsorption mechanism, experimental data were fitted using the Langmuir, Freundlich, Redlich-Peterson and Brouers-Sotolongo isotherm models (Fig. 12). The isotherm model parameters are listed in Table 5. Redlich-Peterson model is the best model to describe the adsorption of lead (II) on PEI/SiO₂ ($R^2 = 0.999$ and %D = 0.933). With a value of β close to 1 ($\beta = 0.96$) the experimental isotherm is approaching the Langmuir isotherm. The maximum adsorption capacity (q_{\max}) of adsorbent calculated from Langmuir isotherm equation, 26.9 mg.g⁻¹, corresponds to the total capacity of the adsorbent for lead (II) ions. These results involve a monolayer sorption and a homogeneous distribution of active sites on the PEI/SiO₂ surface.

Table 5

Langmuir, Freundlich, Redlich-Peterson and Brouers-Sotolongo constants for the adsorption of lead (II) on PEI/SiO₂.

Isotherms	Parameters	Data
Langmuir	q_m (mg.g ⁻¹)	26.9
	K_L (L.mg ⁻¹)	2.39
	R^2	0.9886
	%D	4.569
Freundlich	K_F (mg/g(L/mg) ^{1/n})	16.56
	n	5.95
	R^2	0.9848
	%D	5.167
Redlich-Peterson	A [(L.mg ⁻¹) ^{β}]	106.82
	K_{RP} (L.g ⁻¹)	4.99
	β	0.92
	R^2	0.9990
	%D	0.933
Brouers-Sotolongo	q_{\max} (mg.g ⁻¹)	28.15
	K_{BS} (L.mg ⁻¹)	0.93
	α	0.41
	R^2	0.9963
	%D	2.232

To evaluate the effectiveness of the PEI/SiO₂ material studied compared to other adsorbents used to remove lead from aqueous solutions, a comparison was made on the basis of the Langmuir adsorption capacity q_m . Table 6 shows that the adsorption capacity of our composite ($q_m \sim 27 \text{ mg.g}^{-1}$) is comparable to values observed in most of the previously studied adsorbents (18 - 59 mg.g^{-1}), except for activated carbon derived from biomass plants and PEI-modified biomass which present a q_m values ten times higher ($\sim 200 - 280 \text{ mg.g}^{-1}$). Moreover, two of these studies with lead on modified silica, with thiol and PEI, [45,46] present adsorption capacities (17,8 and 17.6 mg.g^{-1}) lower than our experimental value.

Table 6

Adsorption capacities of different adsorbents for lead removal. AC: activated carbon.

Adsorbent	pH	q_m (mg.g^{-1})	Reference
Functionalized silica gel. thiol	5.5	17.8	[45]
PEI/SiO ₂ composite	6	17.6	[46]
AC prepared from coconut shell	4.5	26.5	[4]
PEI/SiO₂ composite	5	26.9	This study
AC originating from cow bone	4	47.6	[47]
Sugarcane bagasse/carbon nanotube composite	4.5	53.1 - 58.6	[48]
PEI-modified biomass	5.5	204.3	[49]
AC prepared from biomass plant	5	279.7	[50]

4.2. Adsorption of methylene blue (MB)

4.2.1. Thermodynamic parameters

Methylene blue adsorption onto SiO₂ was studied for an initial concentration of 50 mg.L^{-1} at pH 10 and for temperatures between 25 and 45°C. The thermodynamic parameters were determined from the kinetic data obtained at different temperatures. Thus, Gibbs free energy ΔG° (kJ.mol^{-1}), enthalpy ΔH° (kJ. mol^{-1}) and entropy ΔS° ($\text{J. mol}^{-1}.\text{K}^{-1}$) were calculated using Eqs (12) and (13):

$$\Delta G^\circ = -RT \ln K \quad (12)$$

$$\ln K = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad (13)$$

with K the equilibrium constant, R the ideal gas constant ($\text{J} \cdot (\text{mol K})^{-1}$) and T the absolute temperature (K).

The negative value found for ΔG° ($- 3.66 \text{ kJ} \cdot \text{mol}^{-1}$) suggests that the adsorption process is spontaneous at 25°C . The negative value of ΔH° ($- 2.81 \text{ kJ} \cdot \text{mol}^{-1}$) indicates the adsorption of SiO_2 towards methylene blue is an exothermic process and the low enthalpy value corresponds to physical interaction between MB and silica surface [51]. The positive value of ΔS° ($2.83 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$) suggests that entropy increases in the solid-liquid interface due to a favorable adsorption process.

4.2.2. Modeling of MB adsorption kinetics on SiO_2

In order to evaluate adsorption dynamics, the pseudo-first-order and the pseudo-second-order kinetic models were applied to fit our experimental data, obtained for the different initial MB concentration (10 to $50 \text{ mg} \cdot \text{L}^{-1}$), at 25°C and pH 10 (Fig. S4). The calculated parameters associated to these kinetic models are given in Table 7. Results show that the pseudo-second order is the best model to predict the kinetic of MB adsorption onto SiO_2 . Indeed, on the one hand this model presents the highest correlation coefficients R^2 and the weakest error deviations %D. On the other hand, the calculated adsorption capacities q_e are close to the experimental values whatever the initial MB concentration. This suggests an adsorption of MB molecules on SiO_2 by chemisorption.

Table 7

Pseudo-first and pseudo-second order parameters for MB adsorption onto SiO_2 .

Initial concentration ($\text{mg} \cdot \text{L}^{-1}$)	10	20	30	40	50
q_e experimental ($\text{mg} \cdot \text{g}^{-1}$)	12.38	31.77	50.43	68.03	42.55
<u>Pseudo-first order</u>					
k_1 (min^{-1})	0.18	0.11	0.04	0.006	0.05
q_e ($\text{mg} \cdot \text{g}^{-1}$)	11.09	23.05	14.26	15.39	43.35
R^2	0.9884	0.9793	0.7752	0.7287	0.9207
%D	0.801	2.111	5.518	5.952	0.145
<u>Pseudo-second order</u>					

k_2 (g.mg ⁻¹ . min ⁻¹)	-0.05	0.13	0.01	0.002	0.06
q_e (mg.g ⁻¹)	12.52	32.15	51.02	68.03	44.05
R^2	0.9996	0.9997	0.9999	0.9992	0.9952
%D	0.136	0.098	0.074	0.838	0.682

4.2.3. Adsorption isotherms of MB on SiO₂

In order to better understand the adsorption processes and estimate the maximal adsorption capacity, the equilibrium data of MB adsorption onto SiO₂, at 25°C and pH 10, were modeled using Langmuir, Freundlich, Redlich-Peterson and Brouers-Sotolongo isotherm models (Fig. S5). The calculated parameters for these isotherm models are given in Table 8. The best fit is obtained for Redlich-Peterson isotherm ($R^2 = 0.997$ and %D = 2.82). For this model, the computed β value is equal to 1 which means that this isotherm is close to Langmuir isotherm. The low value of K_L (*i.e.* 0.28) suggests a high affinity of raw silica for the MB molecules through a monolayer sorption and a homogeneous distribution of active sites on SiO₂ surface. The correlation coefficient R^2 close to 1 and the low deviation error %D found for Brouers-Sotolongo isotherm (0.994 and 3.33 respectively) indicate that this model is also in good agreement with the experimental data. This last model enables to estimate a maximal adsorption capacity of MB onto SiO₂ around 100 mg.g⁻¹, at pH 10 and 25°C.

Table 8

Langmuir, Freundlich, Redlich-Peterson and Brouers-Sotolongo parameters calculated for the adsorption of MB onto SiO₂.

Isotherms	Parameters	
<u>Langmuir</u>	q_m (mg.g ⁻¹)	107.65
	K_L (L.mg ⁻¹)	0.28
	R^2	0.994
	%D	4.14
<u>Freundlich</u>	K_F (mg/g(L/mg) ^{1/n})	44.27
	n	4.88
	R^2	0.914

		%D	14.43
	<u>Redlich-Peterson</u>	$K_{RP} (L.g^{-1})$	0.18
		$A [(L.mg^{-1})^{\beta}]$	25.33
		β	1
		R^2	0.997
		%D	2.82
	<u>Brouers-Sotolongo</u>	$q_{max} (mg.g^{-1})$	100.36
		$K_{BS} (L.mg^{-1})$	0.26
		α	0.82
		R^2	0.995
		%D	3.33

To evaluate the effectiveness of the geothermal silica compared to other adsorbents usually proposed to remove methylene blue from aqueous solutions, a comparison with published data was made on the basis of the calculated Langmuir adsorption capacity q_m . The results reported in Table 9 show that the adsorption capacity of the studied materials is well correlated with the specific surface area., The silica and silica-based composites materials are between the best performing adsorbents. With a notable capacity of about 108 mg.g^{-1} , the Bouillante geothermal silica, investigated in this study, could be considered as an effective adsorbent material for the removal of methylene blue in aqueous solutions.

Table 9

Adsorption capacity q_m (derived from Langmuir model) of different adsorbents for MB removal.

S_{BET} is the specific surface.

Adsorbent	$q_m (mg.g^{-1})$	$S_{BET} (m^2.g^{-1})$	Reference
Rice biomass	8.2	0.47	[52]
Diatomite treated with sodium hydroxide	27,9	15,9	[53]
Date palm leaves	43.1	-	[54]
Kaolin and zeolite	45/22	61.1/24.5	[55]
Geothermal silica (SiO_2)	107.64	207	This study
Magnesium silicate (84% de SiO_2)	144.9	250	[56]
Graphene	153.8	295.5	[57]
Composite CTAB/TEOS (SiO_2 source)	285.7	1423	[58]

5. Conclusion

The dissolved silica precipitated during the exploitation of geothermal fluids is generally considered as a waste product and remain mostly unused. Very few studies have been conducted on this abundant geothermal silica as a byproduct of electricity production through its use in innovative absorbent materials. So, in this study, the possibility to use the silica extracted from the Bouillante geothermal water as an adsorbent of pollutants contaminating natural waters has been investigated. Unmodified and modified SiO₂ materials have been tested using two pollutants: methylene blue and lead at different initial concentrations, and under various pH and temperature conditions.

Unmodified geothermal silica (SiO₂) shows very interesting adsorption capacity for methylene blue. The maximum adsorption capacity $q_m = 108 \text{ mg.g}^{-1}$ is obtained at the higher investigated pH (pH = 10) and at the lower investigated temperature ($T = 25^\circ\text{C}$). The thermodynamic study has revealed that the adsorption process is spontaneous and exothermic. The equilibrium data could be modeled by the Redlich-Peterson and Langmuir isotherms, that suggesting a monolayer sorption and a homogeneous distribution of active sites on the silica surface. The adsorption kinetic follows a pseudo-second-order model. Moreover, the characterization of silica materials shows that the raw geothermal silica is easily modifiable. In this study, the grafting of PEI onto SiO₂ surface has allowed a substantial improvement of its adsorption capacity for removing lead (II). The maximum adsorption capacity ($q_m = 27 \text{ mg.g}^{-1}$) was obtained at pH 7 and 25°C for PEI/SiO₂ material. The equilibrium data could be modeled by the Redlich-Peterson and Langmuir isotherms suggesting a monolayer sorption and a homogeneous distribution of active sites on PEI/SiO₂ surface. The adsorption kinetic follows a pseudo-second-order model.

To resume, raw geothermal silica has showed interesting adsorption capacity values for methylene blue, especially at high pH values whereas for lead adsorption, coating of silica by using PEI is a necessary step to obtain an interesting adsorption capacity.

1 According to the promising results obtained in this study, geothermal silica from Bouillante
2 geothermal water could be used for the elaboration of new adsorbents necessary for the treatment of
3 naturel waters. These geothermal silica-based absorbents can be as efficient as activated carbon
4 (AC) commonly used but with lower economic and environmental costs if geothermal silica is
5 available locally and large quantities can be extracted from geothermal waters. Additionally, the use
6 of geothermal precipitates of potential commercial values could provide a way to reduce the cost of
7 exploitation of geothermal energy resources and help to its development.
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Figure 2

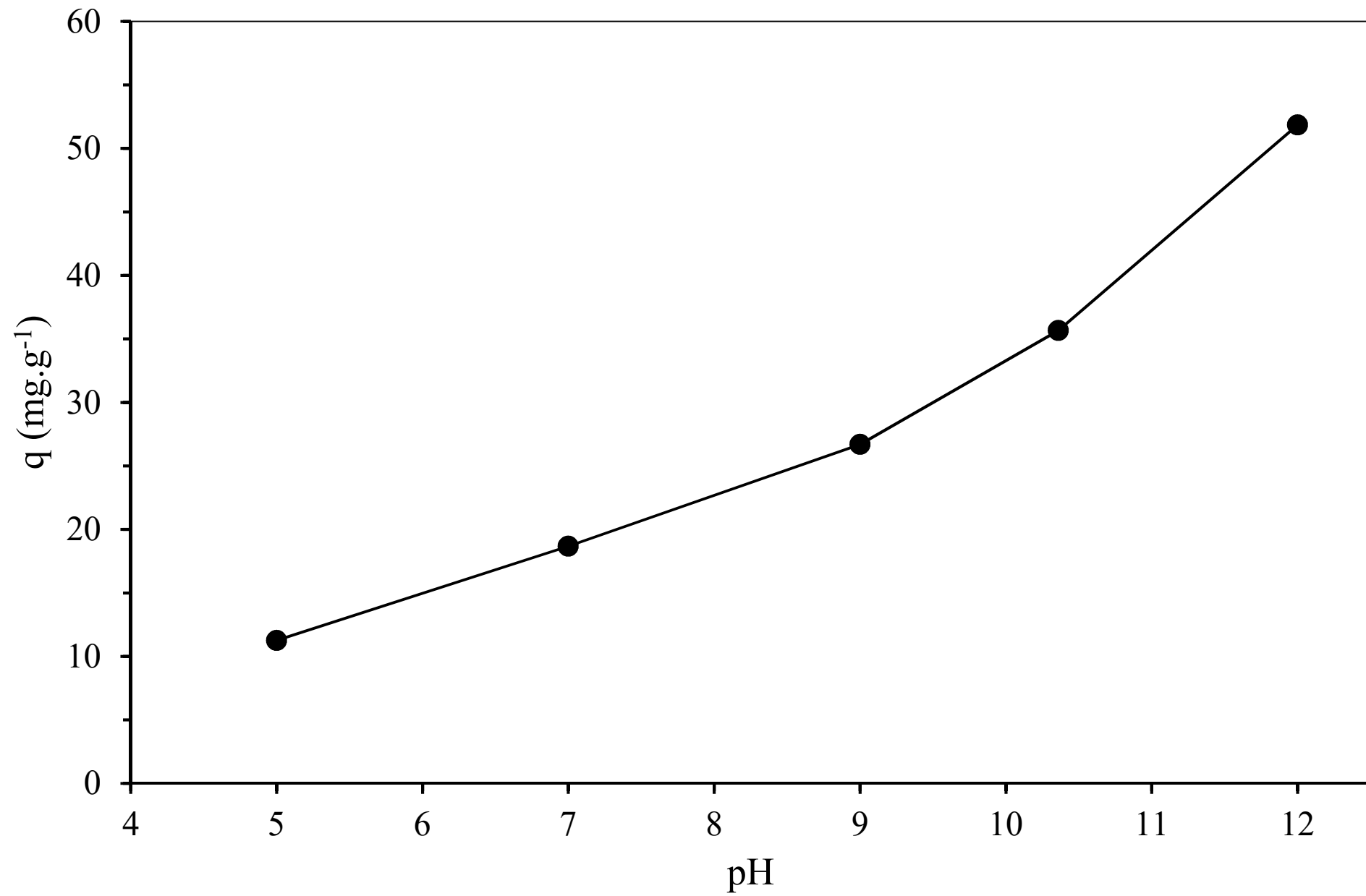


Figure 3

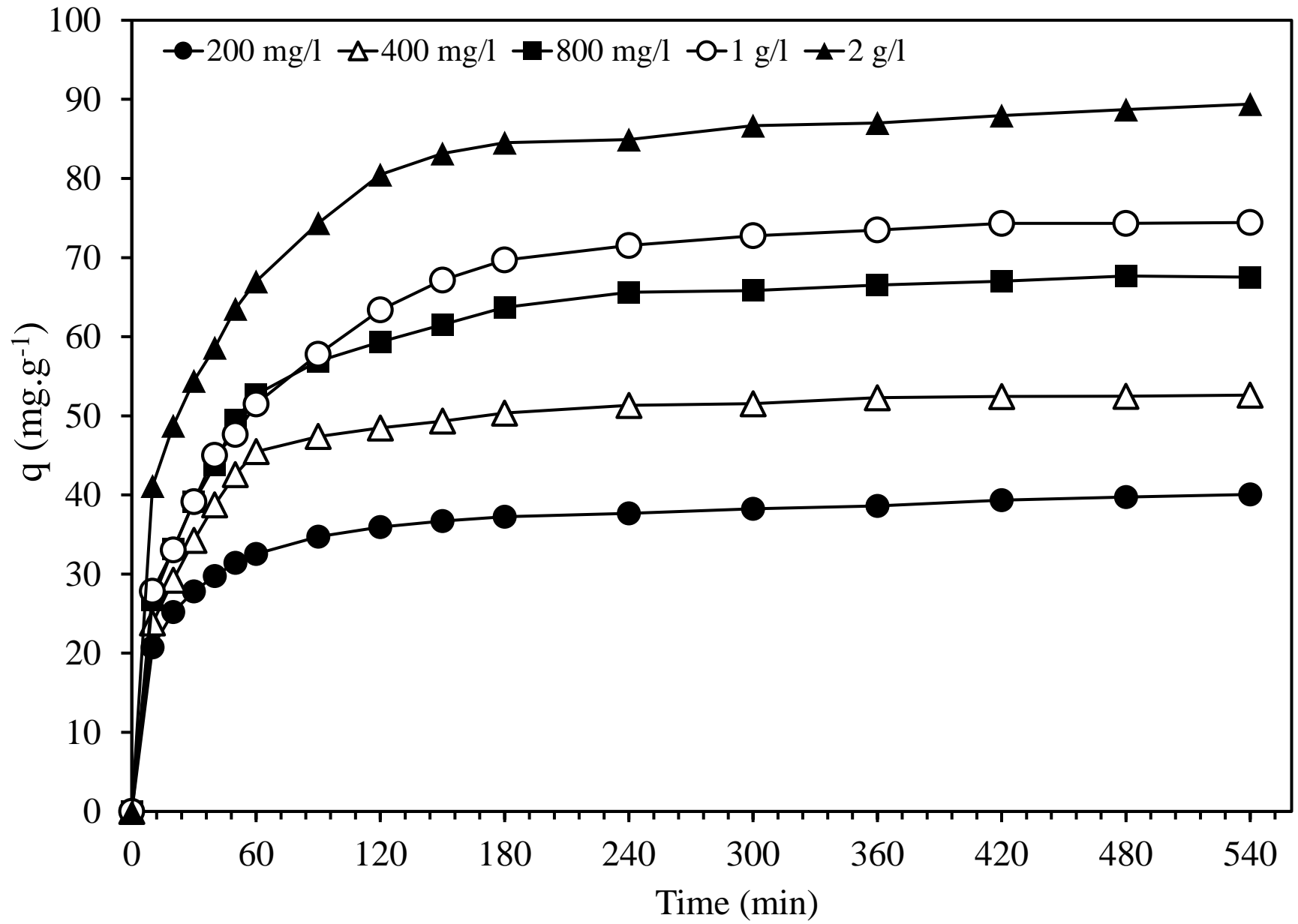


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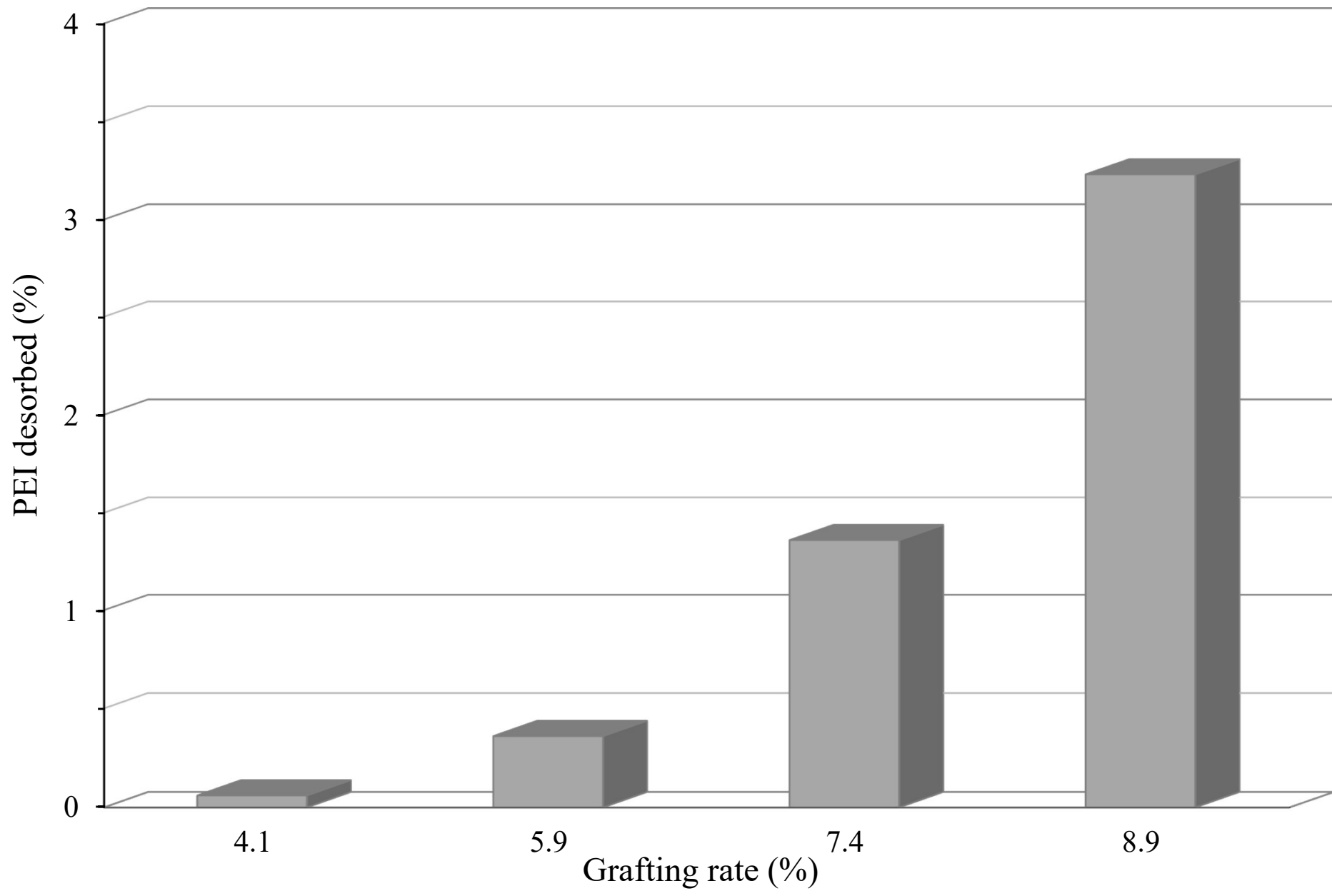


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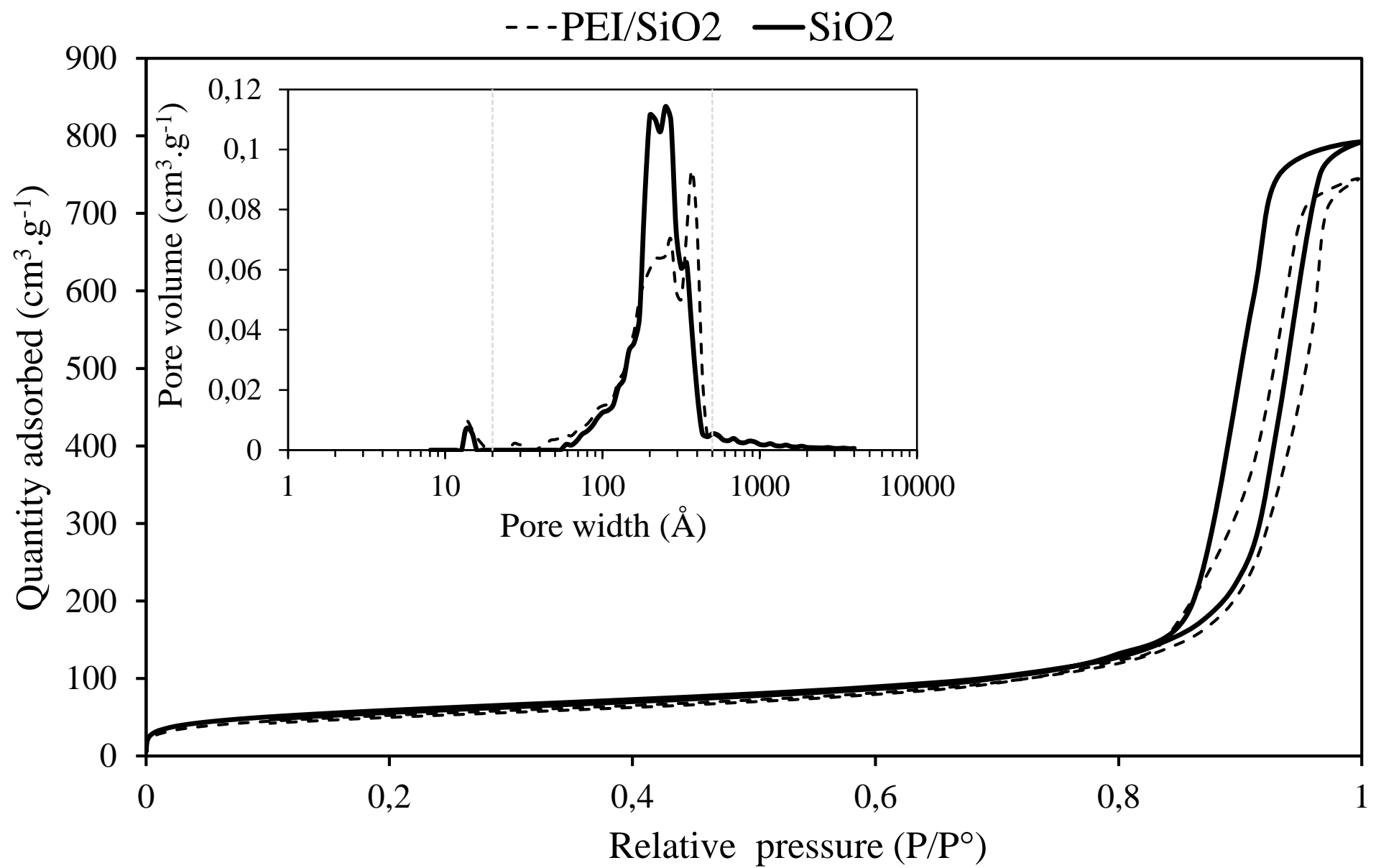


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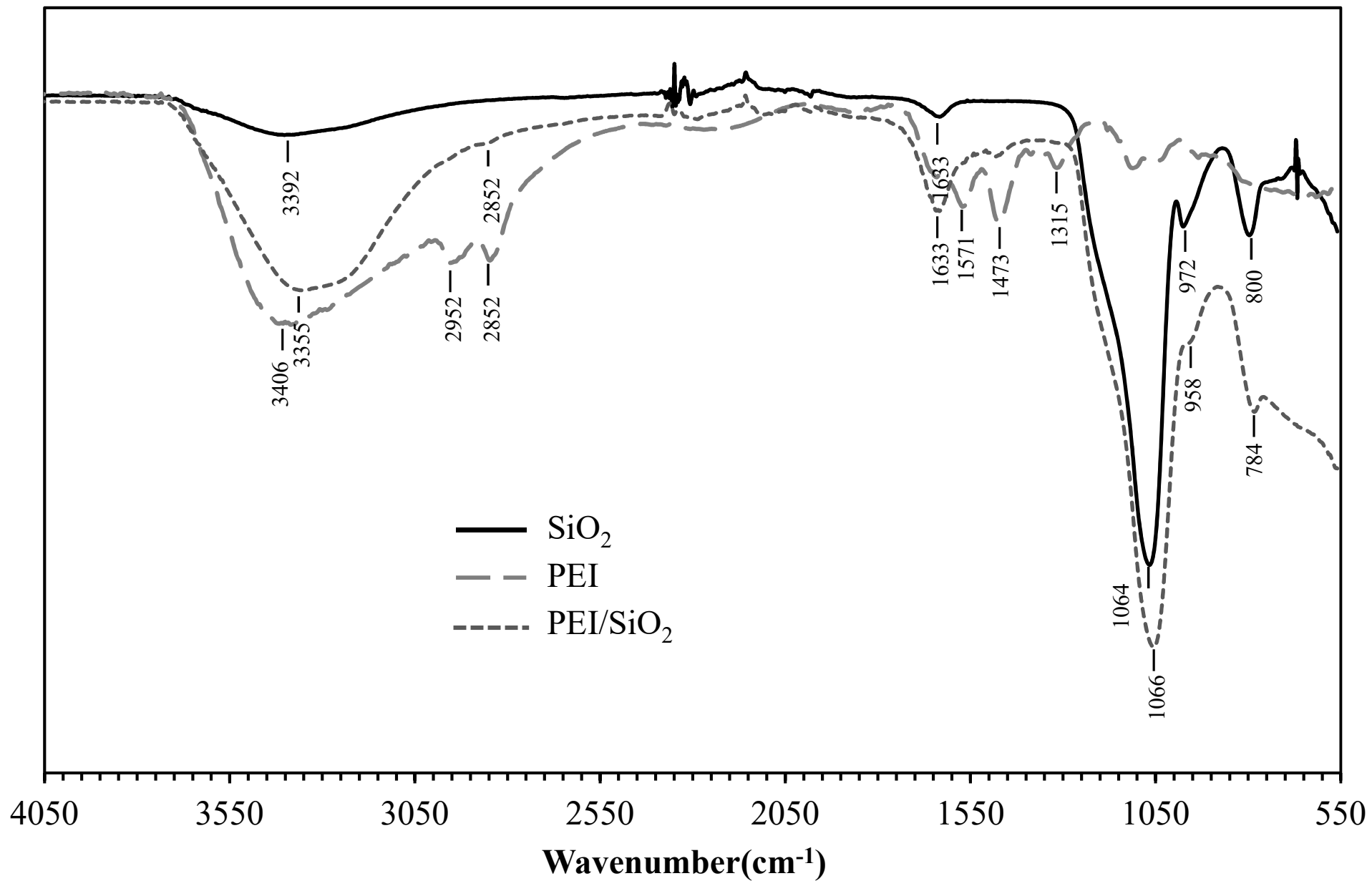


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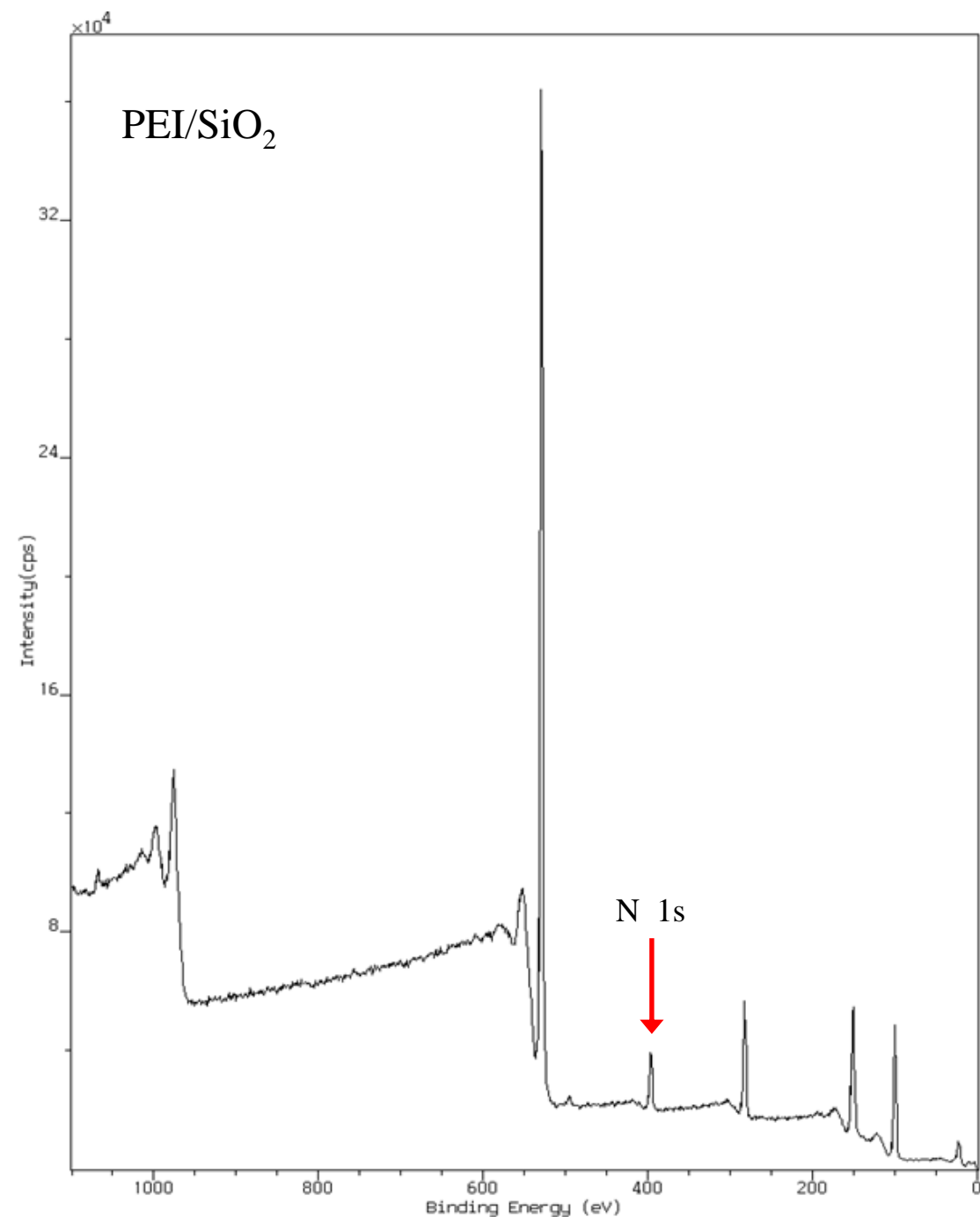
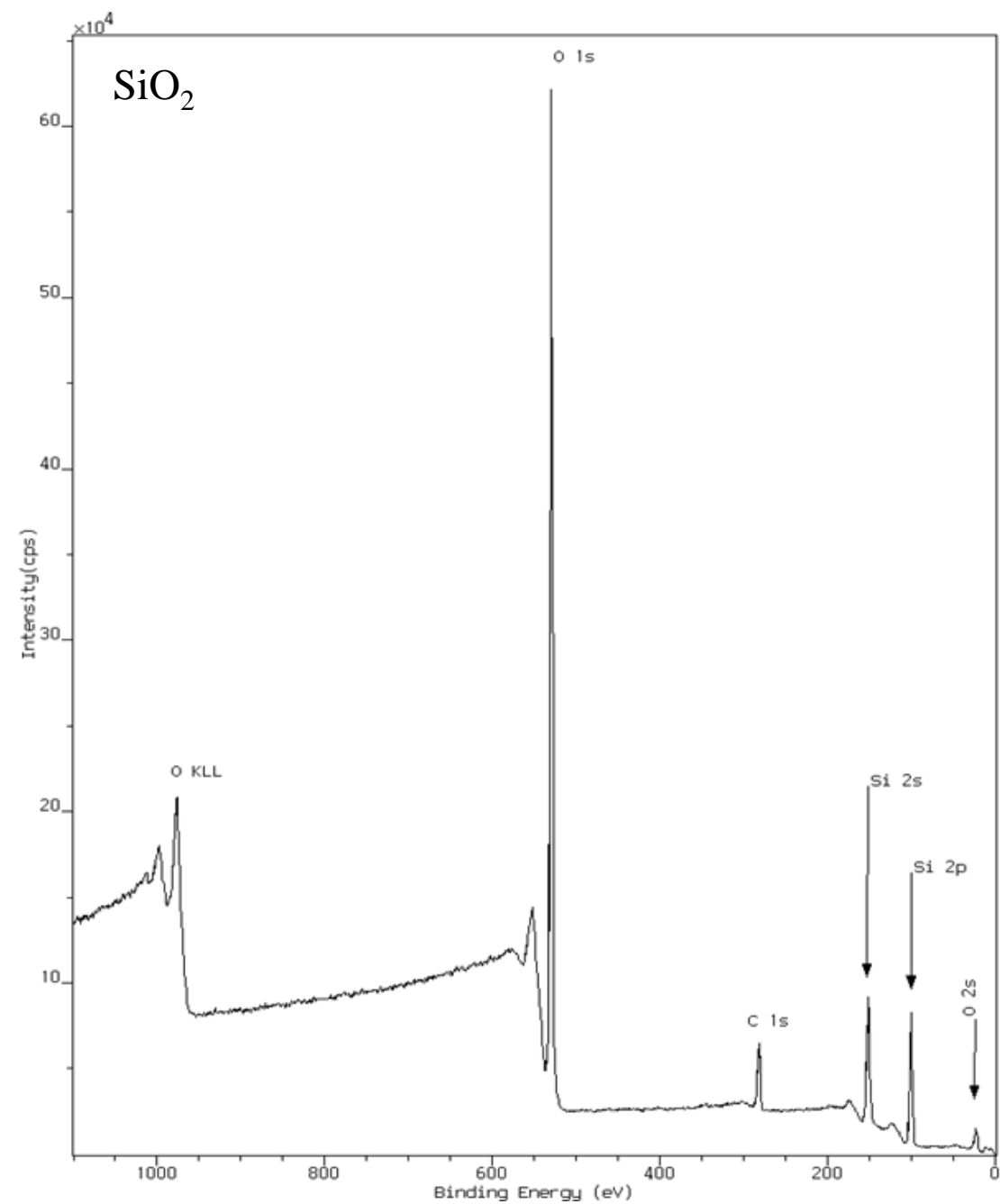


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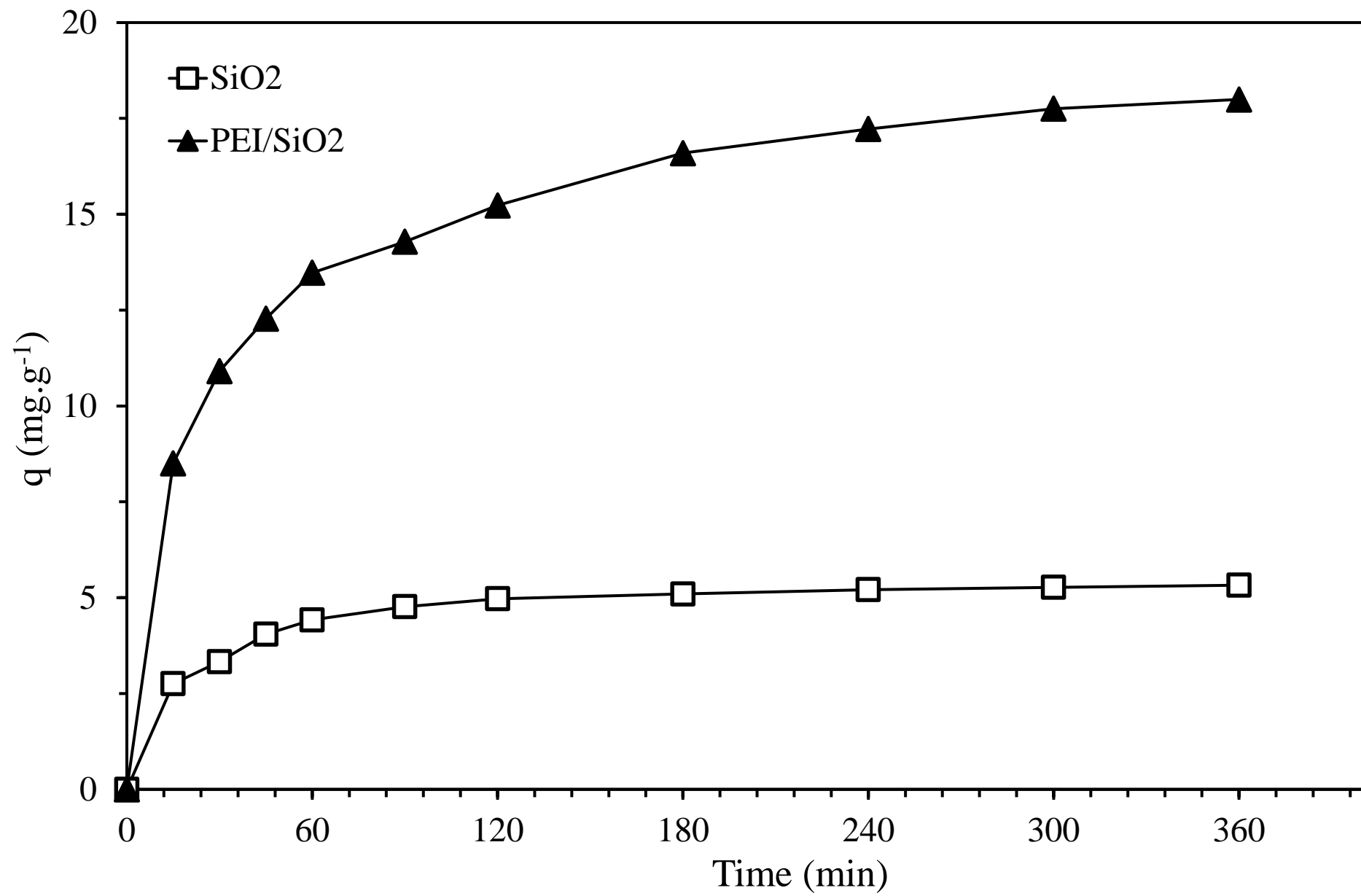


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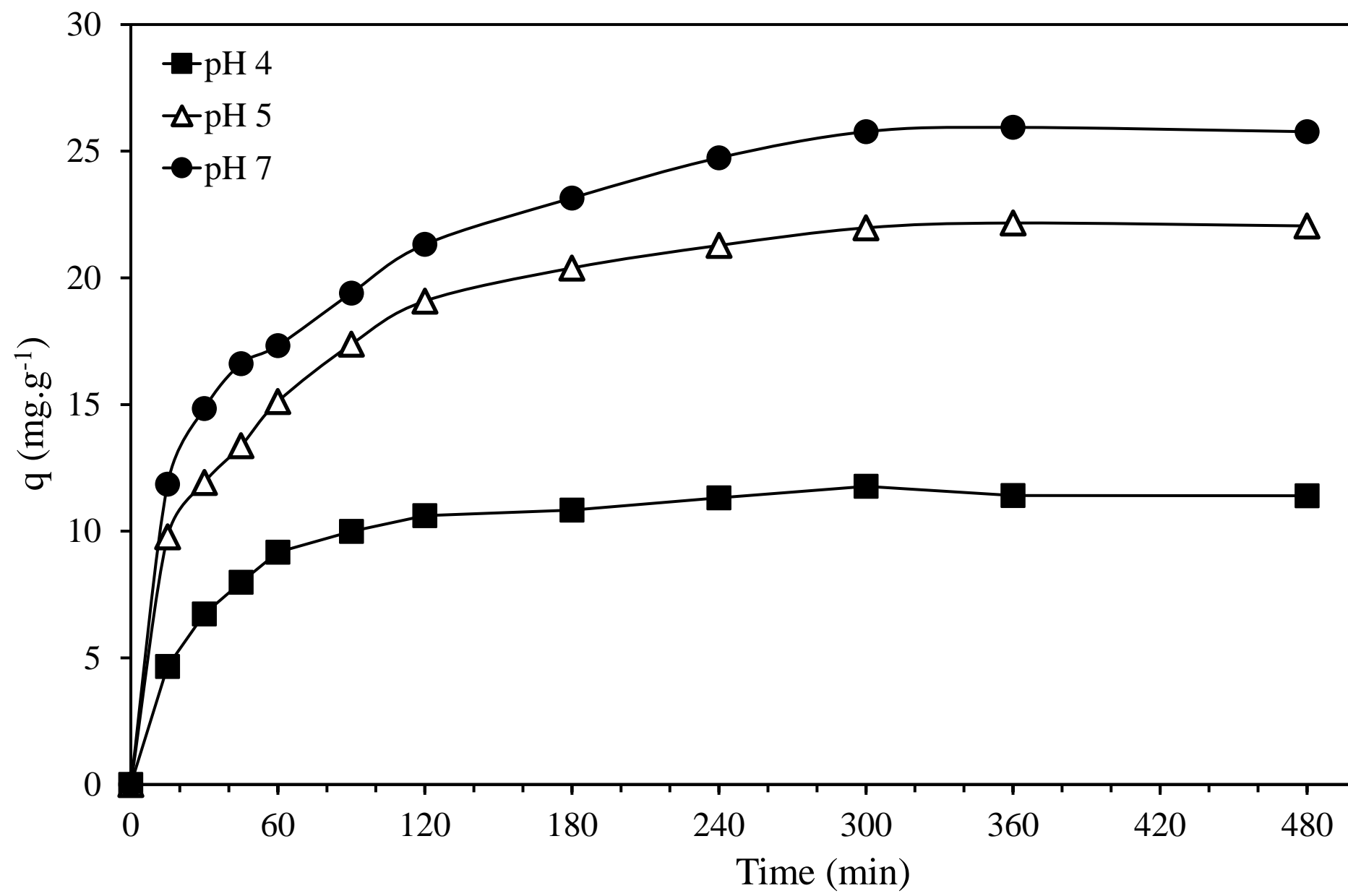


Figure 10

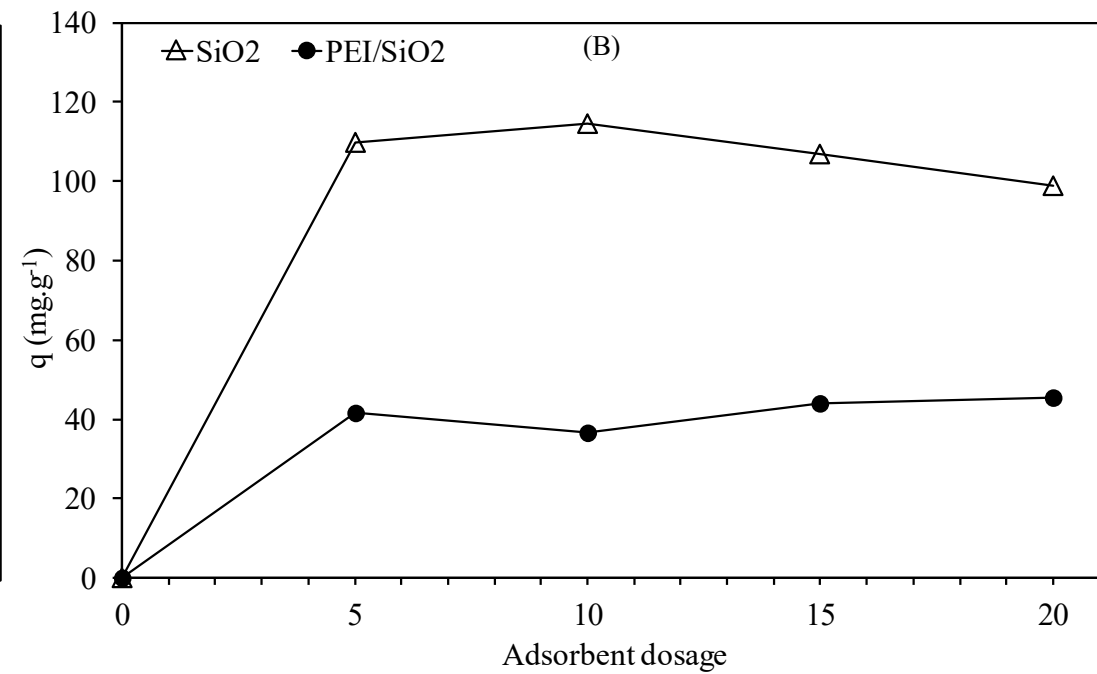
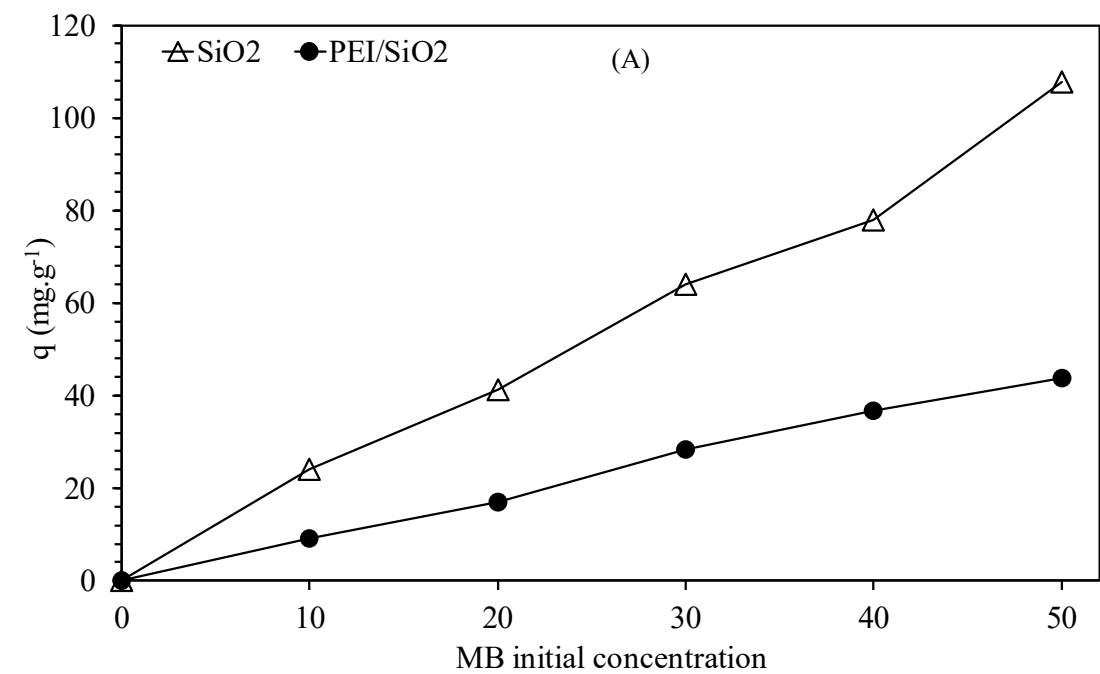


Figure 11

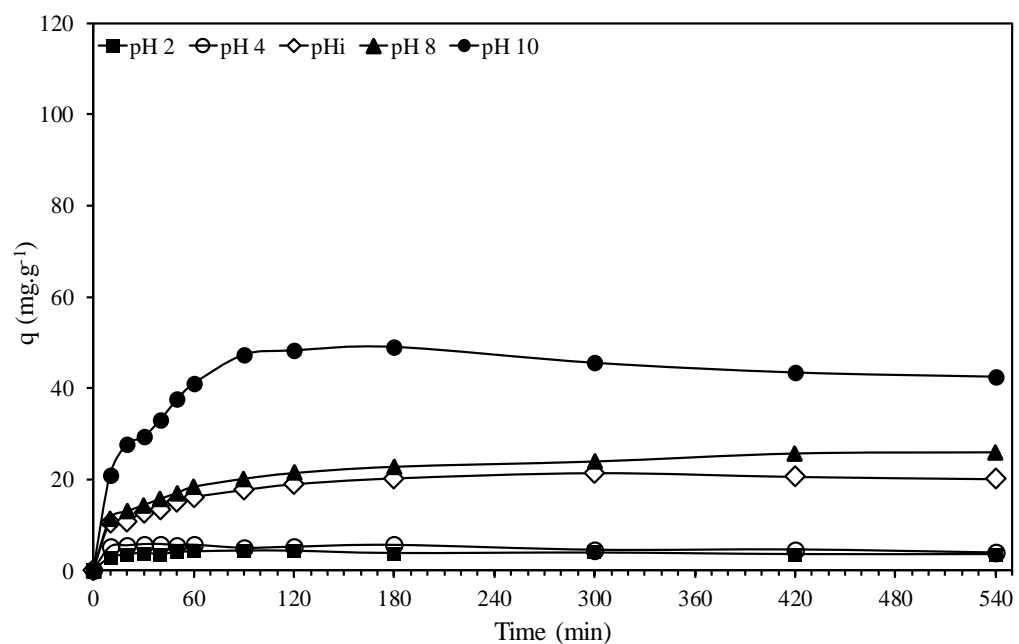
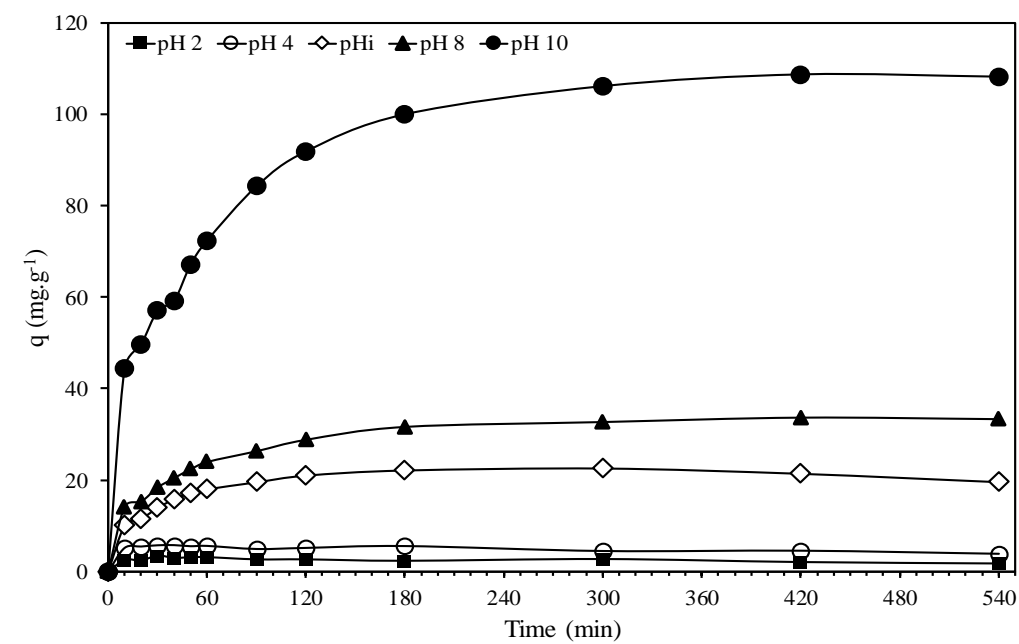
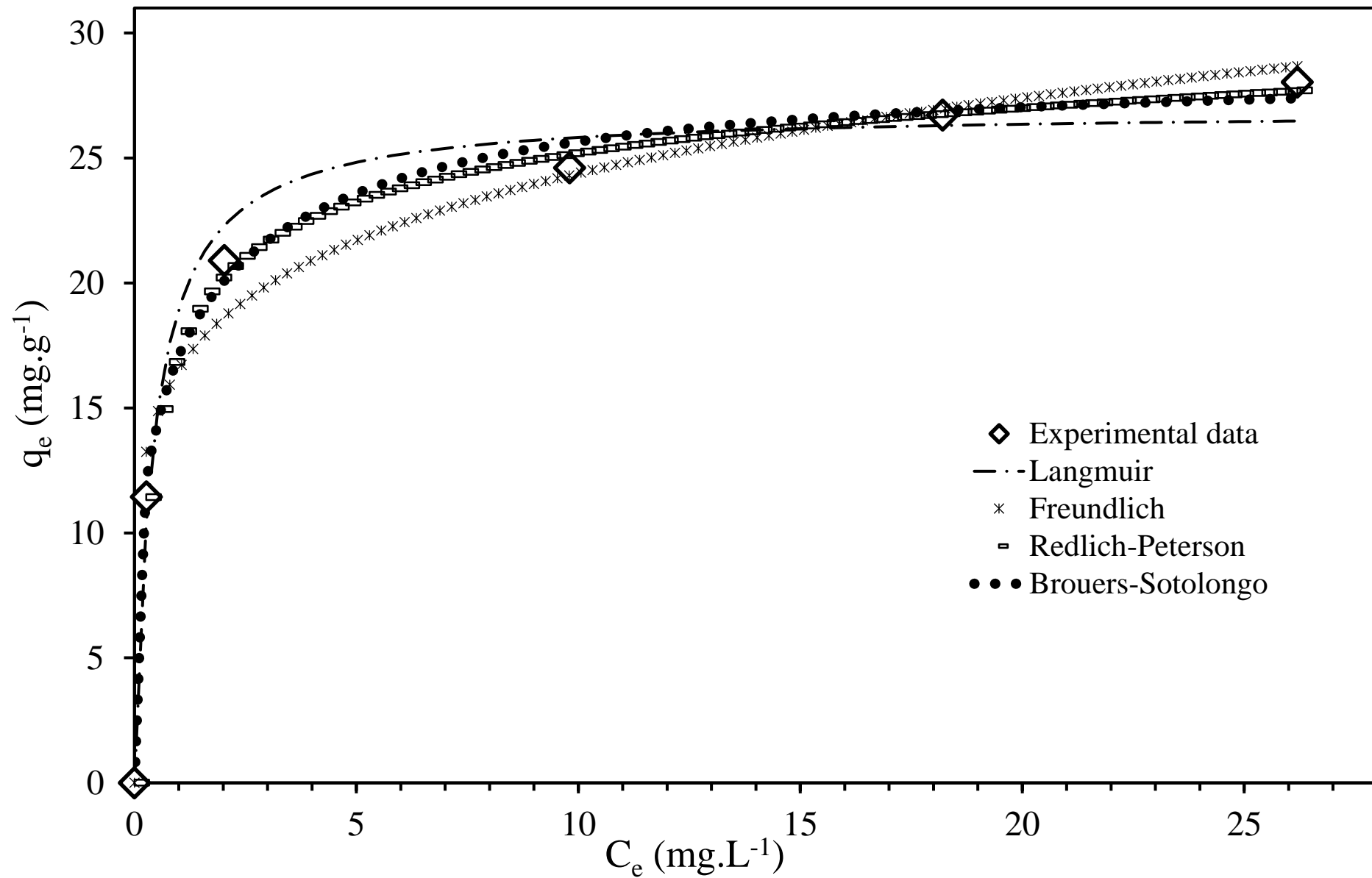


Figure 12



Supplementary Material

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